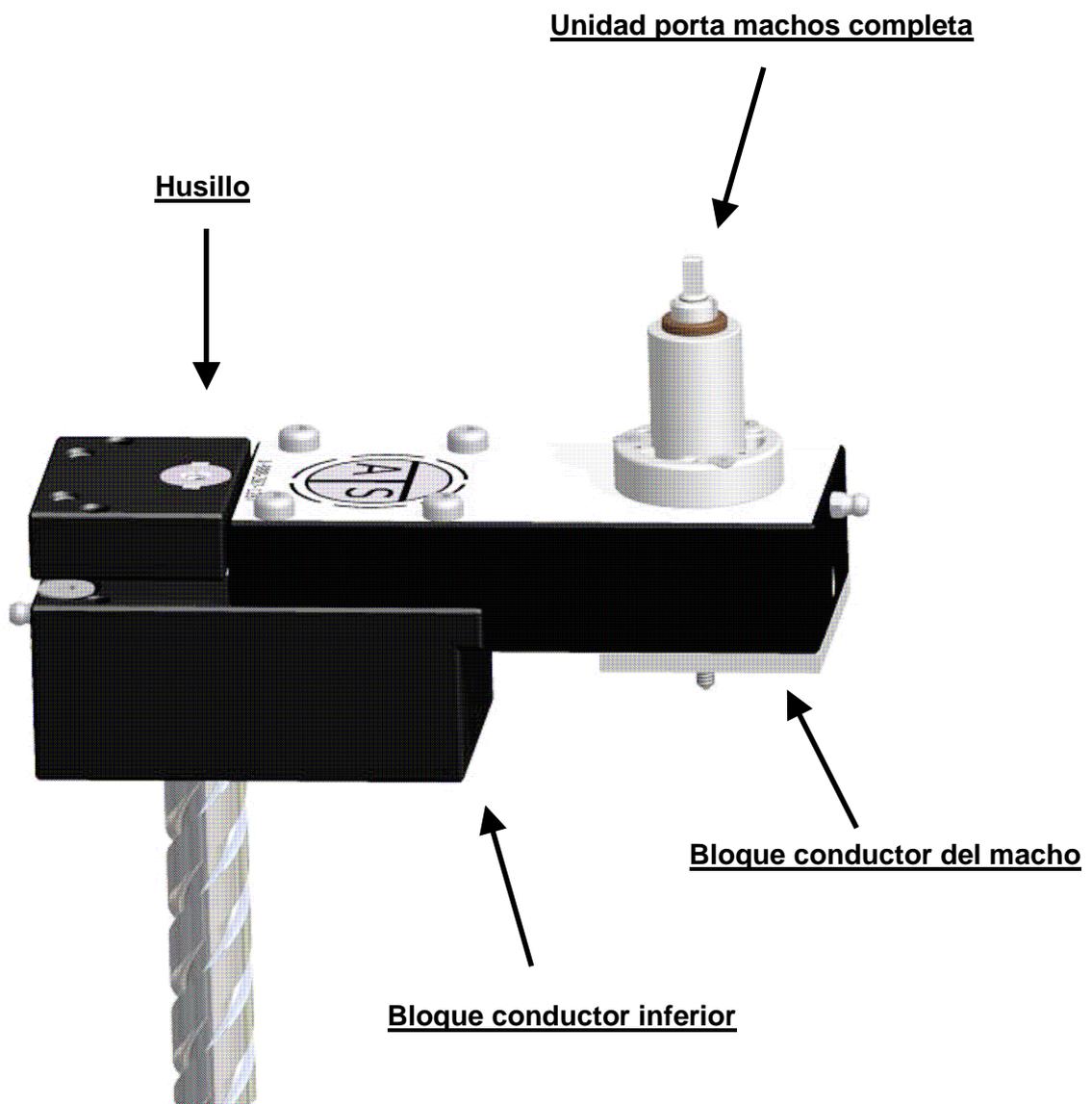


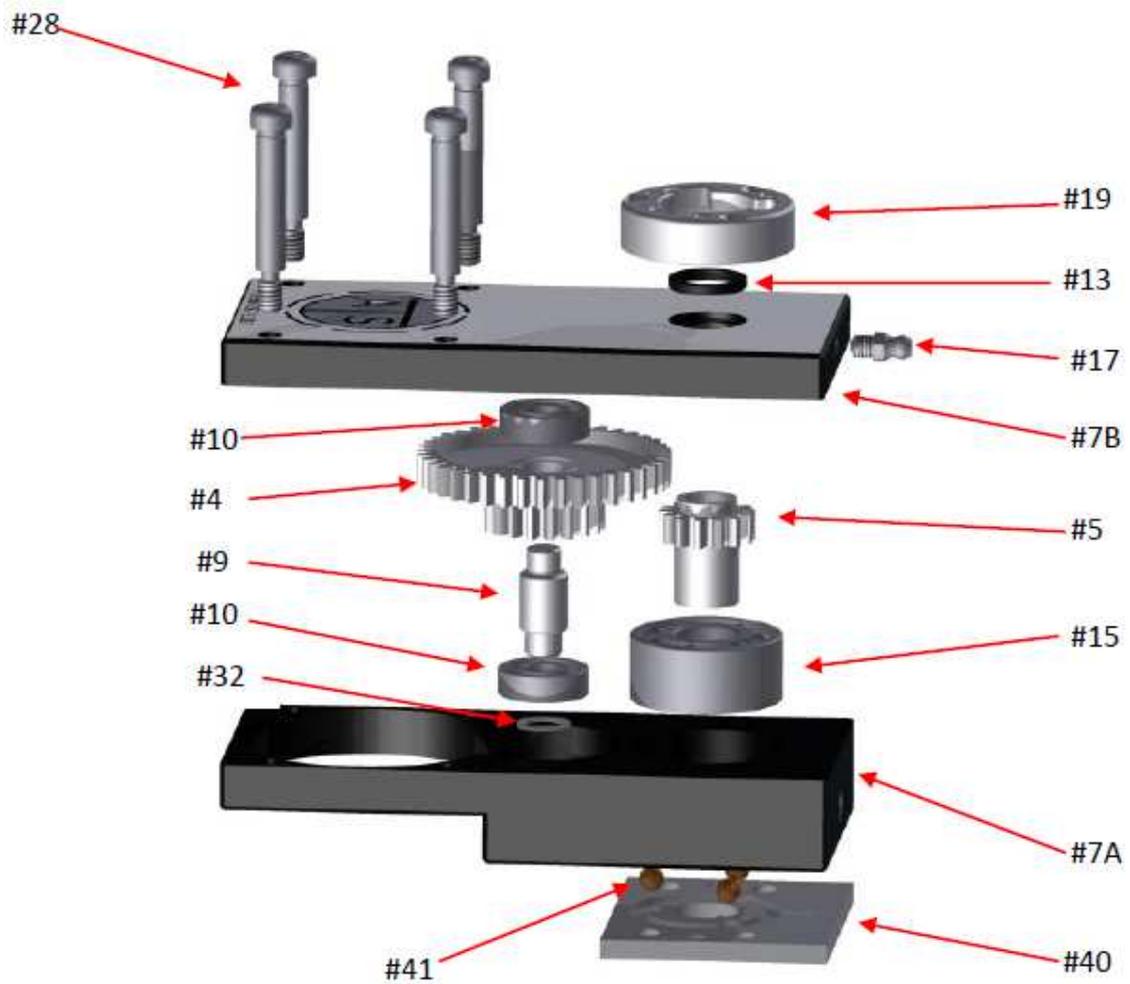


UNIDAD DESCENDENTE TH25



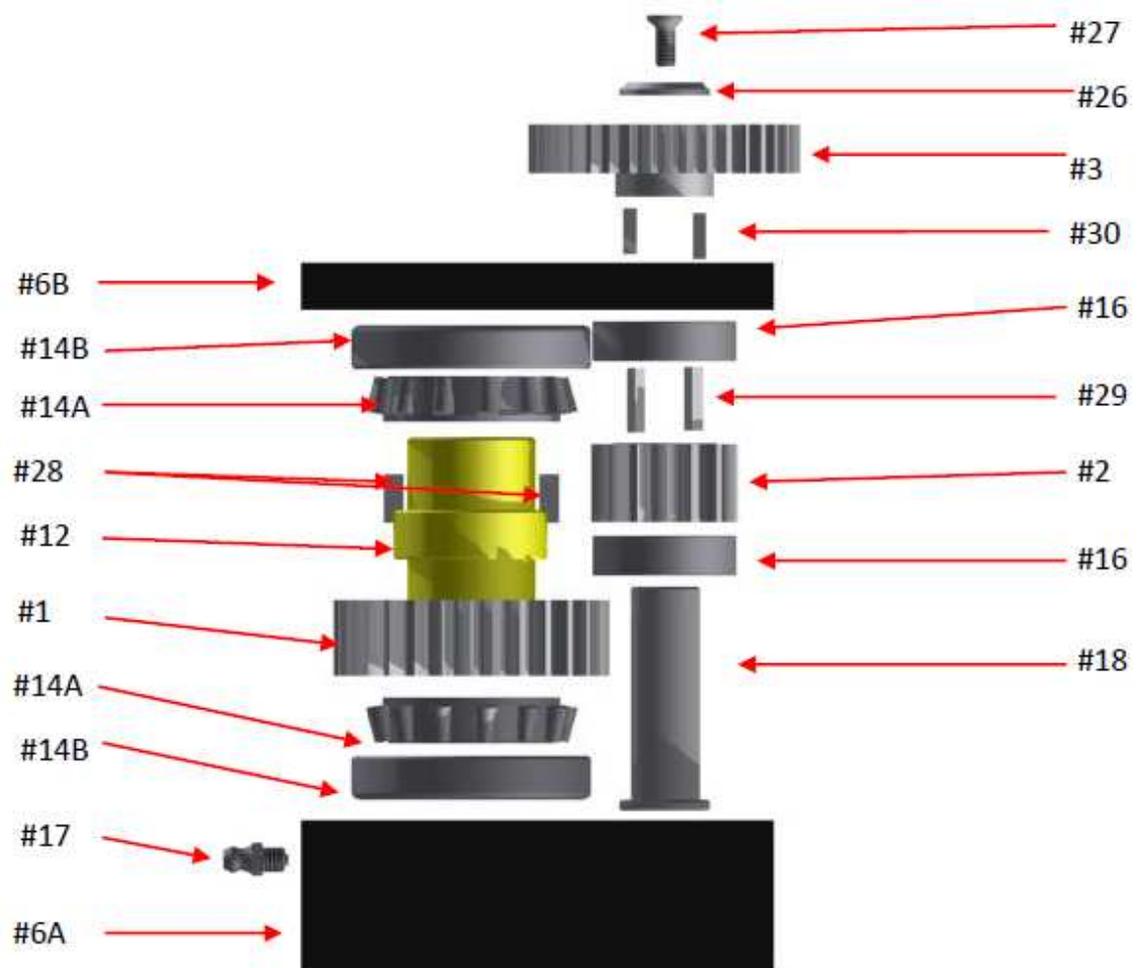


BLOQUE CONDUCTOR DEL MACHO TH25



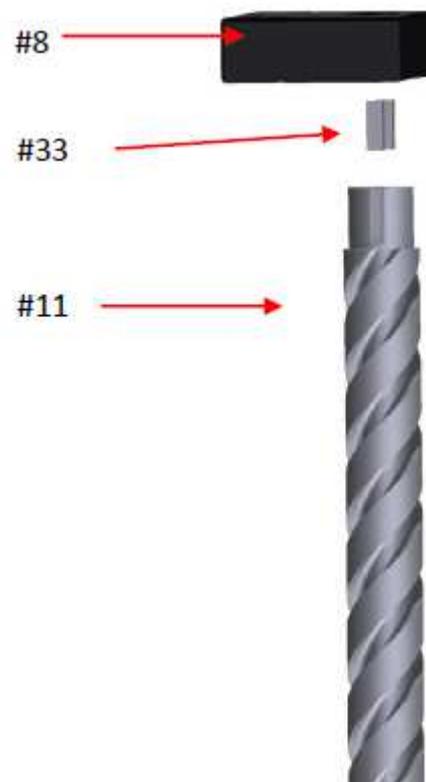


BOQUE CONDUCTOR INFERIOR TH25



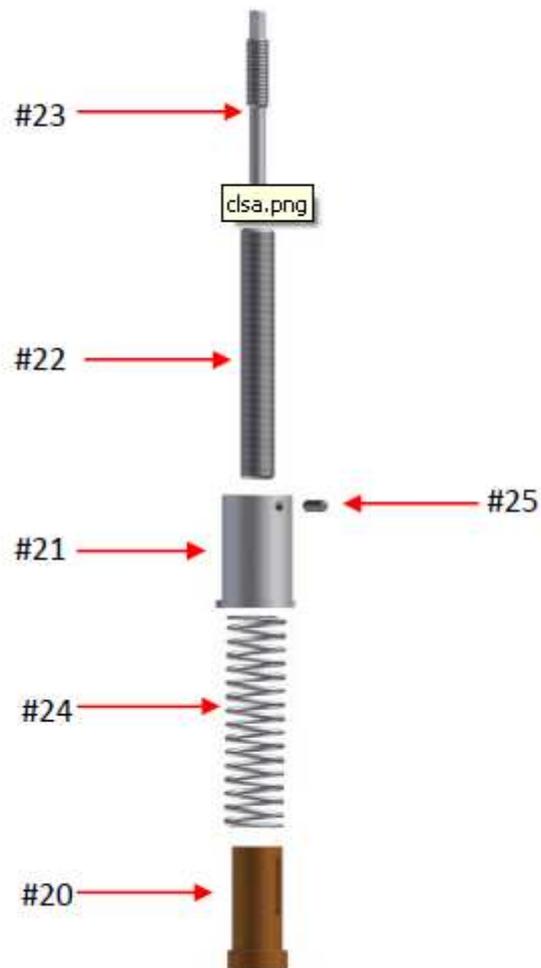


CONJUNTO DEL HUSILLO TH25





UNIDAD PORTA MACHOS TH25





INGENIERIA DE MOLDES Y TROQUELES, S. A.

| Nº DE DIBUJO | CANTIDAD | DESCRIPCION | DENOMINACION ATS |
|--------------|----------|----------------------------|------------------|
| 1 | 1 | GEAR | TH25.01 |
| 2 | 1 | GEAR | TH25.02 |
| 3 | 1 | TRANSFER SHAFT GEAR | TH25.03 |
| 4 | 1 | GEAR COMBO | TH25.04 |
| 5 | 1 | TAP SPINDLE DRIVE GEAR | TH25.05 |
| 6 | 1 | BOTTOM DRIVE HOUSING | TH25.06 |
| 7A | 1 | TAP DRIVE HOUSE | TH25.07A |
| 7B | 1 | TAP DRIVE HOUSE | TH25.07B |
| 8 | 1 | CAMSHAFT MOUNTING BLOCK | TH25.08 |
| 9 | 1 | IDLER SHAFT | TH25.09 |
| 10 | 2 | BEARING | TH25.10 |
| 11 | 1 | CAMSHAFT | TH25.11 |
| 12 | 1 | CAMSHAFT BUSHING | TH25.12 |
| 13 | 2 | SEAL | TH25.13 |
| 14A | 2 | ROLLER BEARING | TH25.14A |
| 14B | 1 | RACE BEARING | TH25.14B |
| 15 | 1 | BEARING | TH25.15 |
| 16 | 2 | BEARING | TH25.16 |
| 17 | 1 | GREASE FITTING | TH25.17 |
| 18 | 1 | TRANSFER SHAFT | TH25.18 |
| 19 | 1 | LEAD SCREW ASSEMBLY HOLDER | TH25.19 |
| 20 | 1 | LEAD SCREW BUSHING | TH25.20 |
| 21 | 1 | LEAD SCREW BUSHING GUIDE | TH25.21 |
| 22 | 1 | LEAD SCREW | TH25.22 |
| 23 | 1 | LEAD SCREW CHUCK | TH25.23 |
| 24 | 1 | SPRING | TH25.24 |
| 25 | 1 | DOG POINT SET SCREW | TH25.25 |
| 26 | 1 | TRANSFER SHAFT WASHER | TH25.26 |
| 27 | 1 | F.H. SOCKET CAP SCREW | TH25.27 |
| 28 | 4 | STRIPPER BOLTS | TH25.28 |
| 29 | 2 | 1/8 KEYS | TH25.29 |
| 30 | 2 | 1/8 KEYS | TH25.30 |
| 31 | 2 | 3/16 KEYS | TH25.31 |
| 32 | 1 | IDLER SHAFT WASHER | TH25.32 |
| 33 | 2 | 3/16 KEYS | TH25.33 |
| 34 | N/A | N/A | N/A |
| 35 | N/A | N/A | N/A |
| 36 | N/A | N/A | N/A |
| 37 | N/A | N/A | N/A |
| 38 | N/A | N/A | N/A |
| 39 | N/A | N/A | N/A |
| 40 | | Coolant Plate | TH25.40 |
| 41 | | Coolant applicator | TH25.41 |